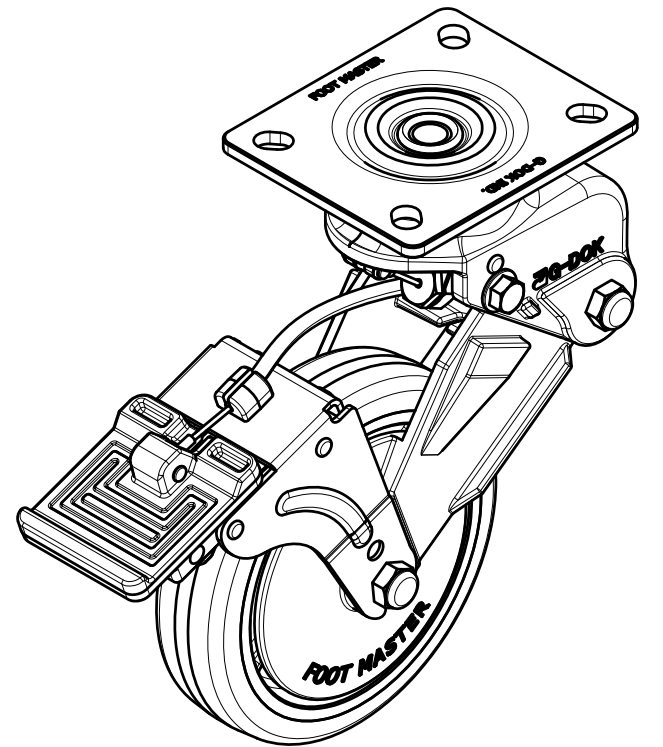
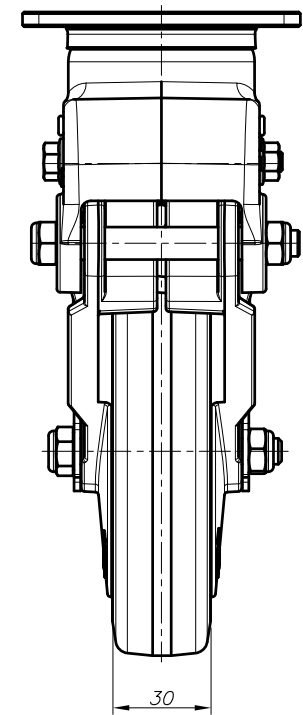
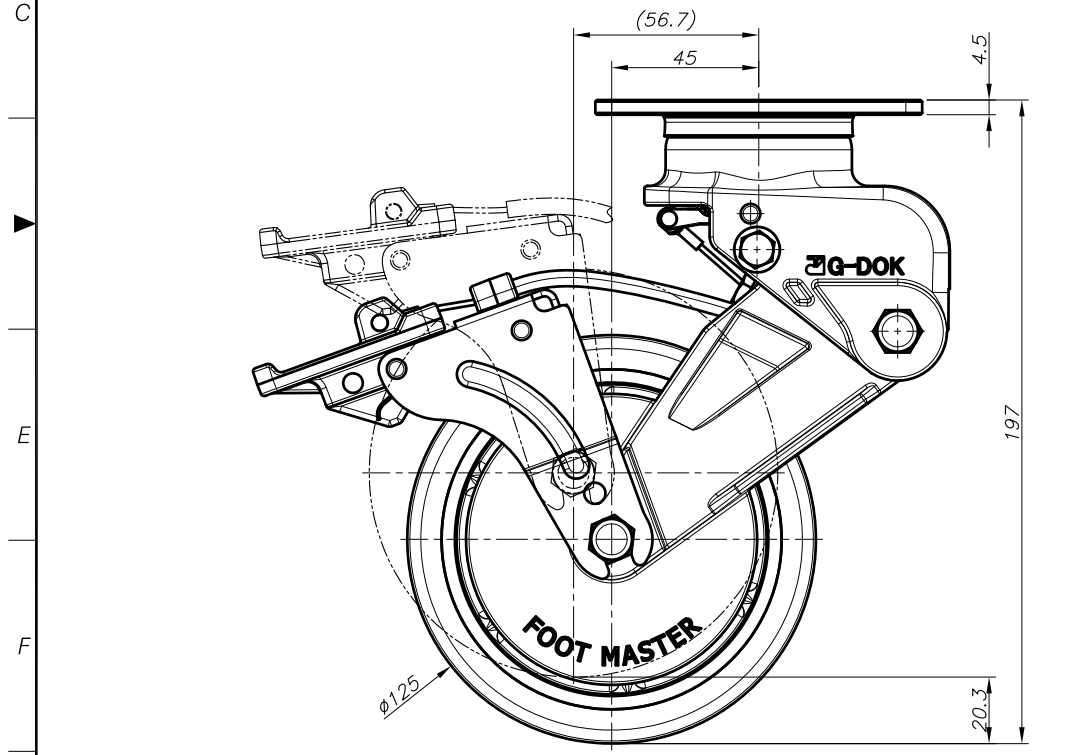
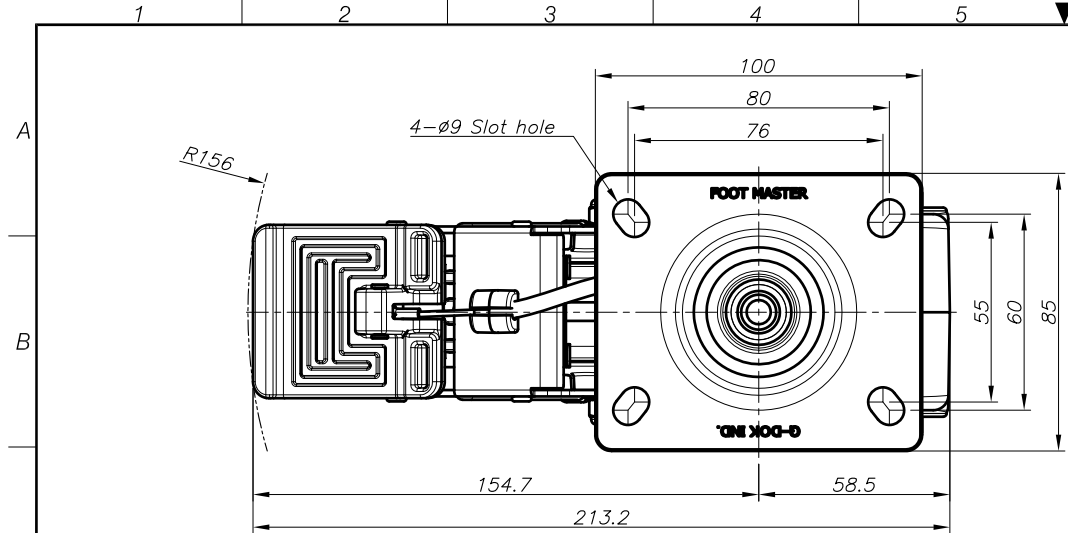


NOTE
 No1) LOAD CAPACITY : 100Kg/pce
 No2) SURFACE TREATMENTS : POWDER COATING & ZINC PLATED

PROCESS	MATERIAL	APPROVED BY	CHECKED BY	DRAWN BY	GENERAL TOLERANCE	CHAMFER	1	ROUND	1	UNIT	mm																																																																																		
---	---	O.C.K	J.Y.H	J.Y.S	<table border="1"> <tr> <th colspan="12">PRODUCT GENERAL TOLERANCE</th> </tr> <tr> <th>CHAMFER</th> <th>ANGLE</th> <th>DRILL</th> <th>HOLE</th> <th>PERFORATION</th> <th>PLATE</th> <th>PLATE</th> <th>PLATE</th> <th>PLATE</th> <th>PLATE</th> <th>PLATE</th> <th>PLATE</th> </tr> <tr> <td>0.5-6</td> <td>±0.05</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.4</td> <td>±0.5</td> <td>±0.6</td> <td>±0.7</td> <td>±0.8</td> <td>±0.9</td> <td>±1.0</td> </tr> <tr> <td>6-30</td> <td>±0.1</td> <td>±0.2</td> <td>±0.3</td> <td>±0.4</td> <td>±0.5</td> <td>±0.6</td> <td>±0.7</td> <td>±0.8</td> <td>±0.9</td> <td>±1.0</td> <td>±1.2</td> </tr> <tr> <td>30-120</td> <td>±0.15</td> <td>±0.3</td> <td>±0.4</td> <td>±0.5</td> <td>±0.6</td> <td>±0.7</td> <td>±0.8</td> <td>±0.9</td> <td>±1.0</td> <td>±1.2</td> <td>±1.5</td> </tr> <tr> <td>120-400</td> <td>±0.2</td> <td>±0.5</td> <td>±0.6</td> <td>±0.7</td> <td>±0.8</td> <td>±0.9</td> <td>±1.0</td> <td>±1.2</td> <td>±1.5</td> <td>±2.0</td> <td>±2.5</td> </tr> <tr> <td>400-1000</td> <td>±0.3</td> <td>±0.8</td> <td>±1.0</td> <td>±1.2</td> <td>±1.5</td> <td>±2.0</td> <td>±2.5</td> <td>±3.0</td> <td>±4.0</td> <td>±5.0</td> <td>±6.0</td> </tr> </table>	PRODUCT GENERAL TOLERANCE												CHAMFER	ANGLE	DRILL	HOLE	PERFORATION	PLATE	PLATE	PLATE	PLATE	PLATE	PLATE	PLATE	0.5-6	±0.05	±0.1	±0.2	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±0.9	±1.0	6-30	±0.1	±0.2	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±0.9	±1.0	±1.2	30-120	±0.15	±0.3	±0.4	±0.5	±0.6	±0.7	±0.8	±0.9	±1.0	±1.2	±1.5	120-400	±0.2	±0.5	±0.6	±0.7	±0.8	±0.9	±1.0	±1.2	±1.5	±2.0	±2.5	400-1000	±0.3	±0.8	±1.0	±1.2	±1.5	±2.0	±2.5	±3.0	±4.0	±5.0	±6.0				
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NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
FOOT MASTER®		FOOMA®		G-DOK IND.			
SERIES NAME	SHOCK ABSORBING CASTER					DATE	2022.02.22
PRODUCT NAME	GDSB-125-ASF-LUD-PEU, GDSB-125-ARF-LUD-PEU					SCALE	--
PART NAME	ASSEMBLY					WEIGHT	--
GENERAL TOLERANCE						B	ANGLE

FOOT MASTER G-DOK IND.

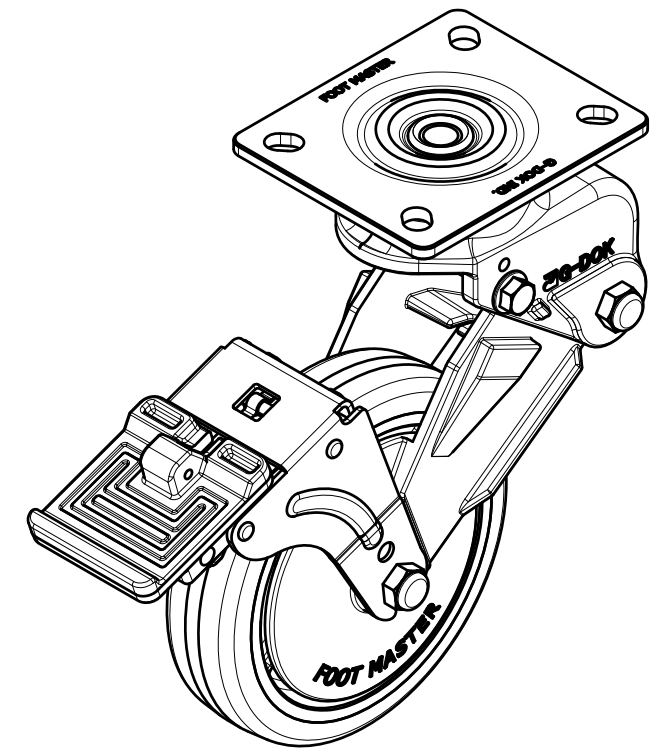
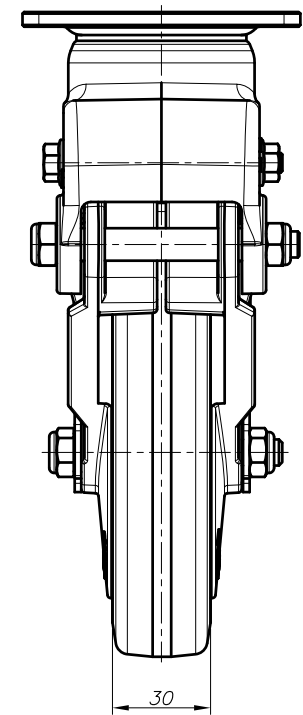
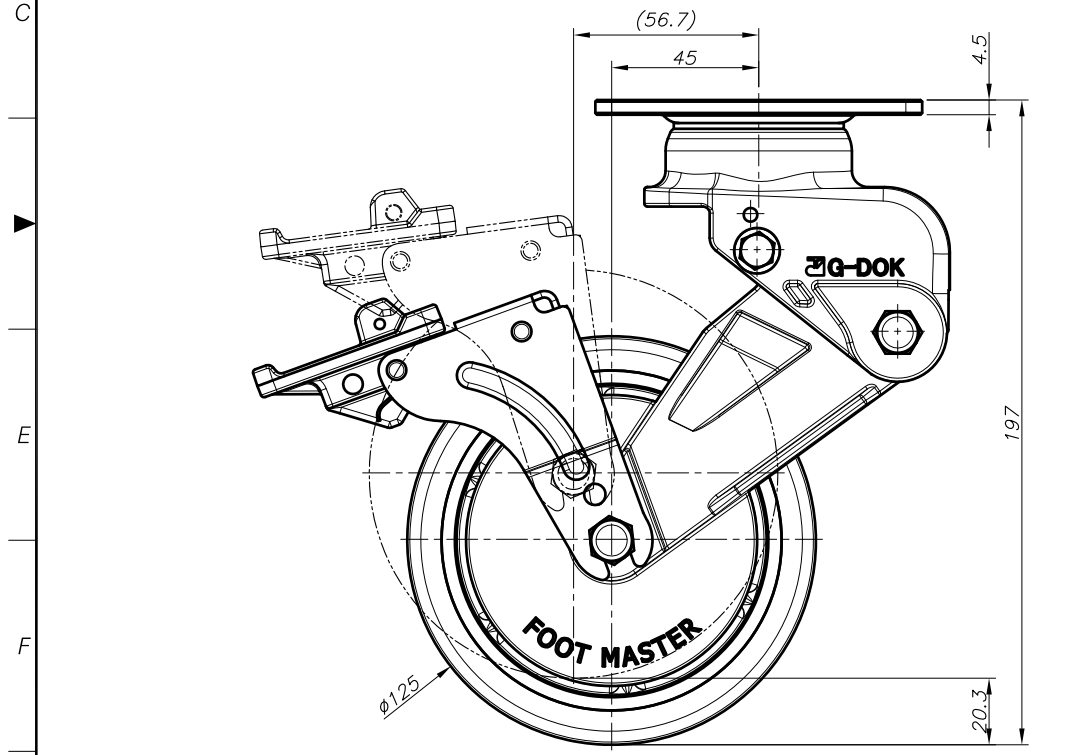
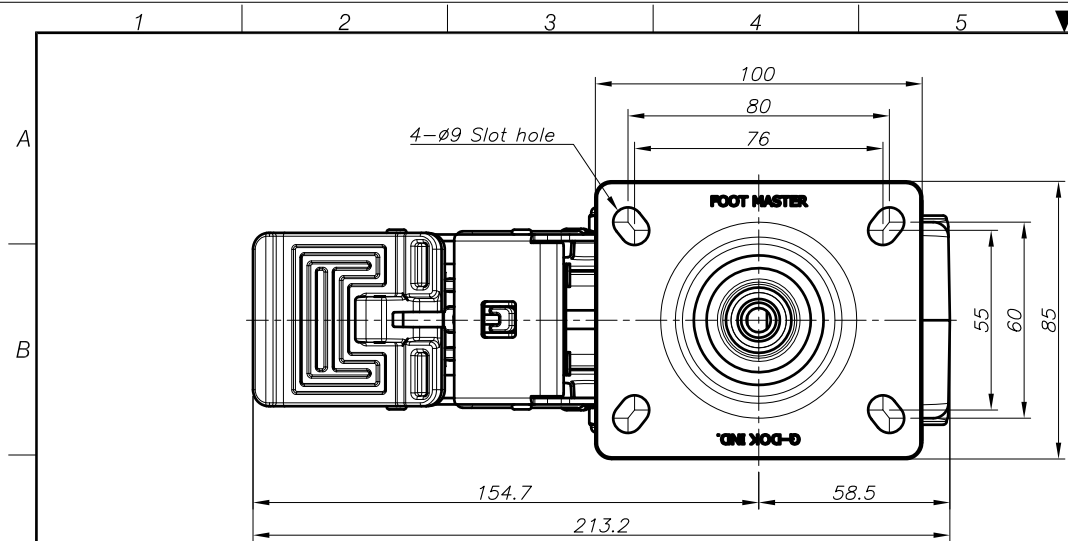


NOTE
 No1) LOAD CAPACITY : 100Kg/pce
 No2) SURFACE TREATMENTS : POWDER COATING & ZINC PLATED

PROCESS	MATERIAL	APPROVED BY	CHECKED BY	DRAWN BY	GENERAL TOLERANCE																																																																																															
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6 - 30	H11	F3.0	6 - 30	H11	F3.0	6 - 30	H11	F3.0	6 - 30	H11	F3.0																																																																																									
30 - 120	H12	F3.6	30 - 120	H12	F3.6	30 - 120	H12	F3.6	30 - 120	H12	F3.6																																																																																									
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NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
FOOT MASTER®		FOOMA®		G-DOK IND.			
SERIES NAME		SHOCK ABSORBING CASTER		DATE	2022.02.22	GSN NO.	-
PRODUCT NAME		GDSB-125-BSF-LUD-PEU		SCALE	--	DWG. NO.	-
PART NAME		ASSEMBLY		WEIGHT	--	REVISION	SIZE A3
GENERAL TOLERANCE		B		ANGLE			

FOOT MASTER G-DOK IND.



NOTE
 No1) LOAD CAPACITY : 100Kg/pce
 No2) SURFACE TREATMENTS : POWDER COATING & ZINC PLATED

PROCESS		MATERIAL		APPROVED BY		CHECKED BY		DRAWN BY	
---		---		O.C.K		J.Y.H		J.Y.S	

GENERAL TOLERANCE									
MACHINING WORKING		DIE CASTING		INJECTION MOLDING		PRESS WORKING		OTHER	
SIZE	PRECISION	SIZE	PRECISION	SIZE	PRECISION	SIZE	PRECISION	SIZE	PRECISION
0.5 - 6	±0.15	±0.1	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2
6 - 30	±0.1	±0.1	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2
30 - 120	±0.15	±0.1	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2
120 - 400	±0.2	±0.15	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2
400 - 1000	±0.3	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2	±0.2

NO.	DESCRIPTION	UNIT	Q'TY	MATERIAL	WEIGHT	SPECIFICATION	REMARKS
FOOT MASTER®		FOOMA®		G-DOK IND.			
SERIES NAME		SHOCK ABSORBING CASTER		DATE		2022.02.22	
PRODUCT NAME		GDSB-125-BRF-LUD-PEU		SCALE		---	
PART NAME		ASSEMBLY		WEIGHT		---	
GENERAL TOLERANCE		B		REVISION		---	
ANGLE		A3		SIZE		A3	